



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1491	9225A 3	SWIVEL BRACKET ASSEMBLY		(Black) SN# 5488752 THRU 6618	
1	1491	9225A 4	SWIVEL BRACKET ASSEMBLY	1	(Gray) SN# 5555930 THRU 6618	
1	1499	8710A20	SWIVEL BRACKET ASSEMBLY	1	(Black) SN# 6618751 & Up	
1	1499	8710A18	SWIVEL BRACKET ASSEMBLY	1	(Gray) SN# 6618751 & Up	
2	26	87735	SEAL, Oil	1		
3	23	818764	BUSHING	2		
4	25	33466	O-RING	1		2,3
5	23	67668	SPACER	1		
6	22	74036	FITTING, Grease	4		
6A	23	99608	BUSHING	1	SN# 6618751 & Up	
7	25	88341	GROMMET	2	SN# Mercury-5488752/Mariner-5E	
8	26	85023	SEAL, OIL	2	SN# Mercury-5488752/Mariner-5E	
9	12	87161	WASHER	2	SN# Mercury-5488752/Mariner-5E	
10	25	48171	O-RING, (.364 x .070)	2	SN# Mercury-5488752/Mariner-5E	3
11		85030A 2	TILT LOCK LEVER	1	(Port) SN# Mercury-5488752/Mari	
11		85028A 2	TILT LOCK LEVER	1	(Starboard) SN# Mercury-5488752	
12	23	86600	BUSHING	1	SN# Mercury-5488752/Mariner-5E	
13	24	85367	SPRING	1	SN# Mercury-5488752/Mariner-5E	
14		41052	PLUNGER	1	SN# Mercury-5488752/Mariner-5E	
15	16	88876	STUD	1	SN# Mercury-5488752/Mariner-5E	
16		86603	KNOB	1	SN# Mercury-5488752/Mariner-5E	
17		86475 1	COUPLING	1	SN# Mercury-5488752/Mariner-5E	
18	18	87200	PIN	2	SN# Mercury-5488752/Mariner-5E	
19	24	88049	SPRING	1	SN# Mercury-5488752/Mariner-5E	
20	18	93861	COTTER PIN	1	SN# Mercury-5488752/Mariner-5E	
21	13	78854	WAVE WASHER	1		
22		86580A 1	BOTTOM YOKE	1	(BLACK)	
22		86580A 2	BOTTOM YOKE	1	(GRAY)	
22		86580A 3	BOTTOM YOKE	1	(OYSTER)	
23	53	67684	RETAINING RING	1		
24	12	67670	WASHER	1		
25	17	67706A46	SWIVEL PIN/STEERING ARM	1	(Black) SN# 5488752 THRU 6618	
25	17	67706A47	SWIVEL PIN/STEERING ARM	1	(Gray) SN# 5555930 THRU 6618	
25	17	67706A35	SWIVEL PIN AND STEERING ARM	1	(Black) SN# 6618751 & Up	
25	17	67706A56	SWIVEL PIN AND STEERING ARM	1	(Gray) SN# 6618751 & Up	
25	17	67706A19	SWIVEL PIN AND STEERING ARM	1	(Oyster) SN# 6618751 & Up	
26	10	78689	SCREW, (.437-20 x 7.50)	2		
27		78687	MOUNT (UPPER)	2		
28	12	66921	WASHER	2		
29	12	814432	WASHER	2		
30	11	24922	NUT, (.437-20)	2		